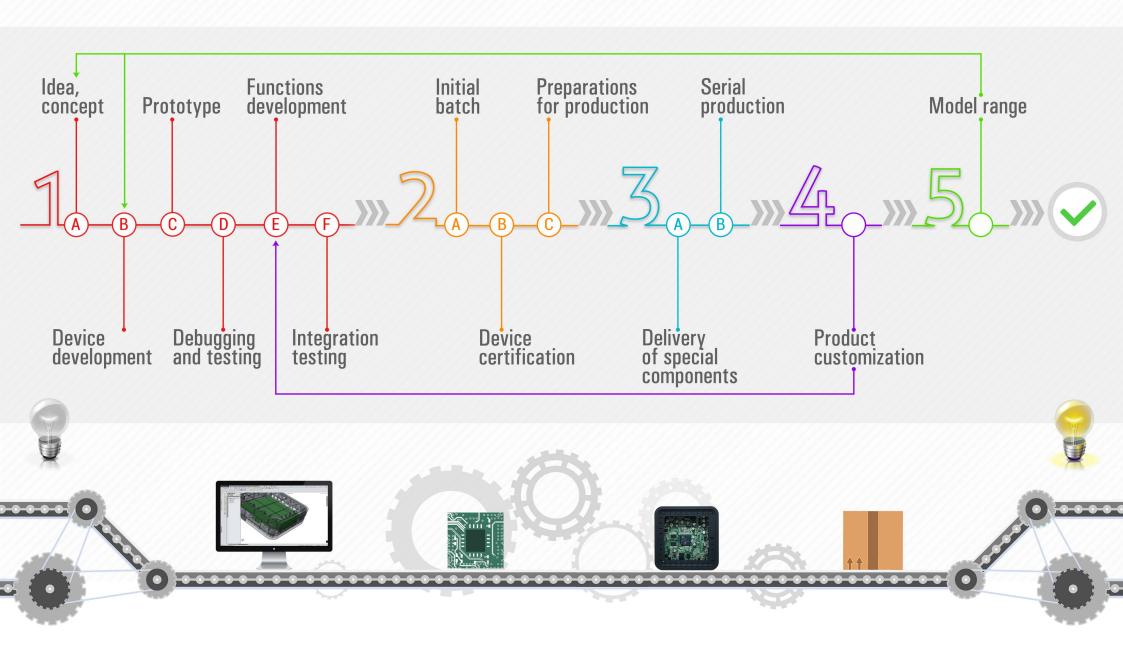


Electronic Device Development





		Stage	Services	Result
	1A	ldea, concept	1. Consulting, idea development	 Document: evaluation of technical feasibility of the device
			2. Determination of the technical and functional requirements	 Document: technical, structural, cost- performance, software etc. requirements to the device
nt			3. Requirements and device specifications development	 Document: The Requirements Specification for development work
Development			4. Costs calculation of main components (BOM), feasibility study	 Document: preliminary list of components and their indication cost
Deve			5. Creating a mockup or a prototype, and a proof of concept for feasibility	 A mockup that confirms the feasibility of the main requirements
			6. Presentation materials design	 Presentations, sketches, pamphlets for investors or potential customers
			7. Develop an implementation of the production plan	 Project schedule of the project: tasks, necessary recourses, stages



1B	Device development	1. Elements selection	 Bill Of Materials (BOM): a list of electronic components of the device, and their cost estimation
		2. Circuitry development3. PCB design4. Structure design	 Circuit diagram List of hardware platform elements Product specification Documentation for PCB production
		5. Industrial design	 Three – five 2D sketches of the design One detailed 2D sketch or a 3D model 3D model of the enclosure to make prototypes in accordance with a chosen design
		6. Embedded software development7. Simulation of various characteristics	 Binary firmware files The results of PCB analysis, heat simulation, enclosure molding, internal stress and drop simulation
		8. Development of support documentation for a device	 Supporting documentation: architecture, test plan, instructions



1C	Prototype	 PCB manufacture Case prototyping PCB mounting Prototype assembly Prototype bring-up 	Device prototypes: from a PCB to a working device in the enclosure
1D	Debugging and testing	 Development and JTAG test conducting Critical errors and bugs elimination Production of software with limited functionality 	 — An upgraded device firmware version where critical errors corrected — Supporting documentation with corrections and amendments after debugging
1E	Functions development	Short term stages with new version deliveries: 1. Adding functions to the software 2. Device testing 3. Certification tests 4. Making a schedule, monitoring certification	 — At each stage — the next firmware version with new functions — An updated supporting documentation — Certification tests schedule
1F	Integration testing	 Integration testing of a device Making amendments in documents upon integration testing results 	Design documentation kit for the initial batch production



Pre-production	2A	Initial batch	 Initial batch production Manual testing Field testing by end users 	 Device samples from the initial batch User comments upon the results of using the device
	2B	Device certification	Certification supervision	Reports of accredited laboratories that conducted certification tests
	2C	Preparations for production operation	 Amendments in documentation, bill of materials optimization Working-out a testing program at the production site Production of testbenches and software for function tests Production of testbenches and software for incircuit testing Production of technological tooling to produce enclosure parts and packaging 	 — Design documentation kit for the selected production site — Testbench at the manufacture — Molds and extruding dies for serial production



Serial production	3A	Delivery of special components	Delivery of enclosure parts and specialized components for the assembly site	A complete set of components in the desired part of the world to assemble the finished product
	3B	Serial production	 Continuous or random testing in production Overload tests Statistics collection on accepted units Trial operation of the devices. Improvements related to mass operation of the device Migration to other production sites, production scaling Warranty service provision 	Finished products with a forecasted quality level and production volume
+	4	Product customization	Transition to Stage 5	The product modified under certain requirements
+	5	Model range	Transition to Stage 1 or 2	New products in the line